




**A mould to transform concrete blocks into reconstituted cut stones**



**Mould composition :**

-  1 Support base with 4 wood rod guides fixed with screws.
-  2 Removable frontal walls, 2 laterals and 1 central.
-  4 Copper wires (mould closing)

**Total filling volume with limestone mortar for 2 stones :**

- With concrete block 15x20x50cm >> 11 litres (2 x 5,5 litres)
- Without block (full stone 54x19x20cm) >> 41 litres (2 x 20.5 litres)

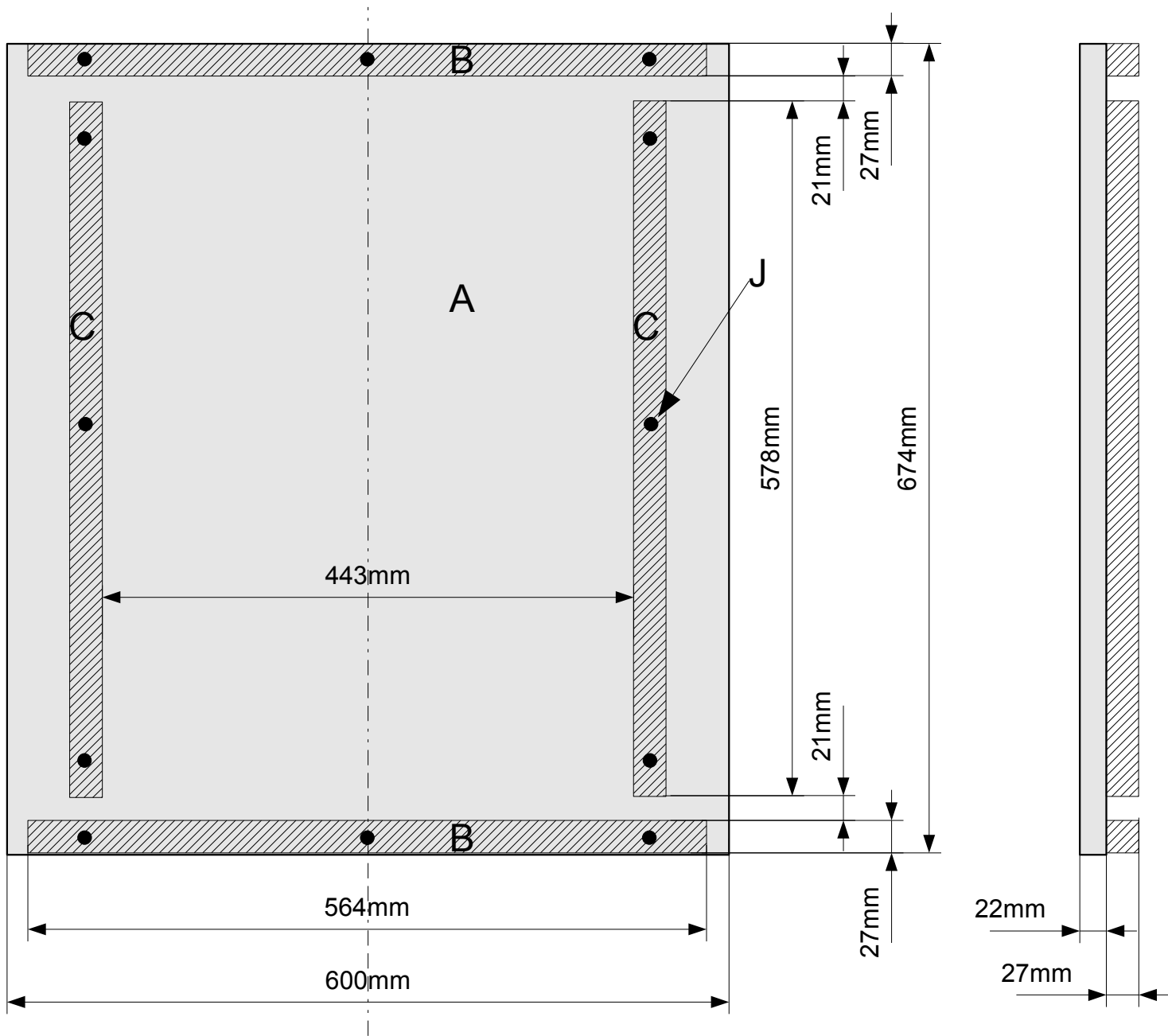
*The limestone mortar composition, the technique, the tricks, the fundamental cast stages and the finishing of the stone are explained in the Cut Limestone Moulder's Guide.*

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**Page :** 1/4      **Ech :** 1/5

**Title :** Mould for cladding of concrete blocks 15x20x50cm  
**Subtitle :** Mould assembled

**Plan :** parpaing001 **Version :** V1 **Date :** 28 octobre 2006

# 1 x Base, mould support, with 4 rods guides

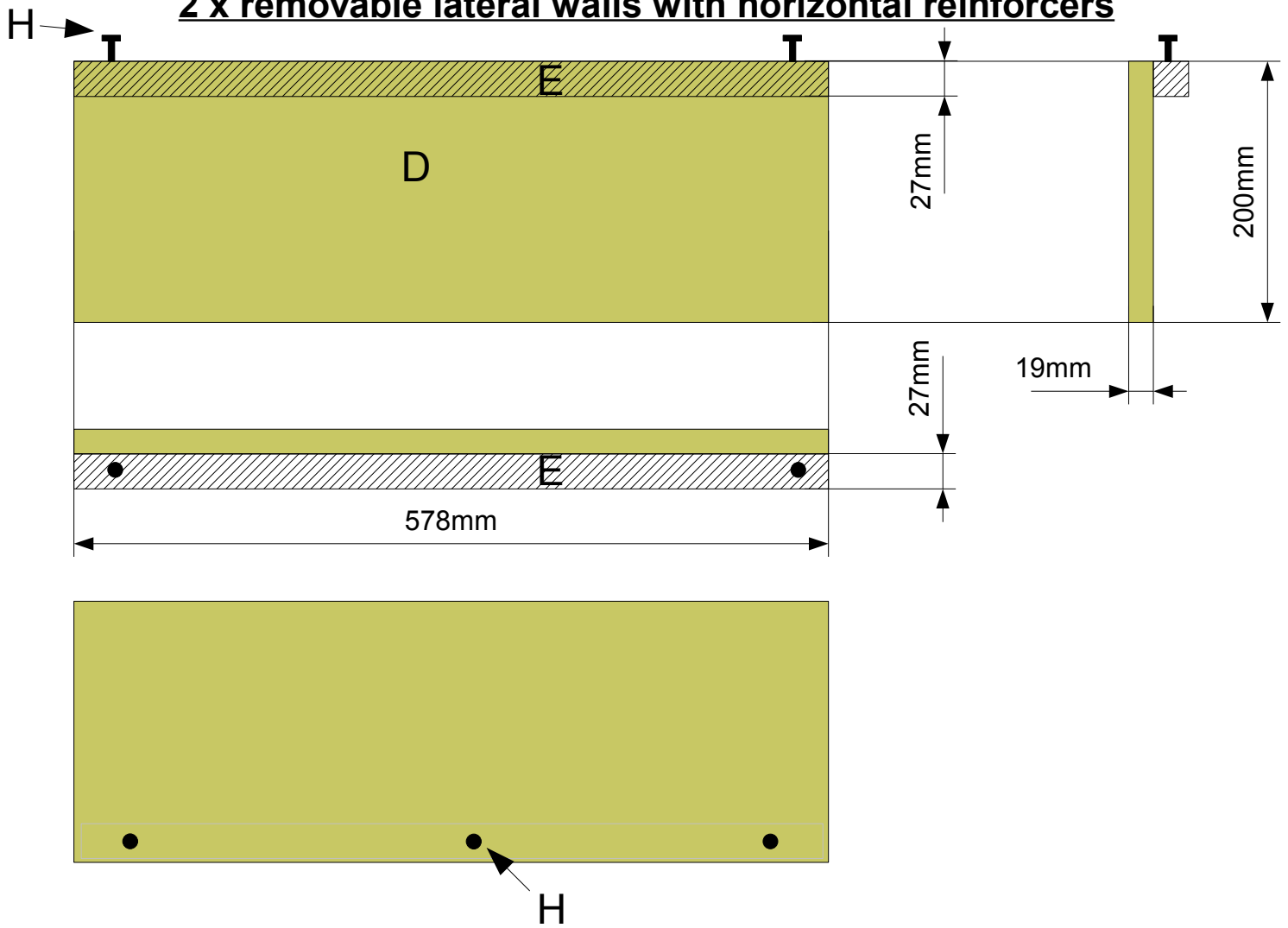


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**Page :** 2/4      **Ech :** 1/5

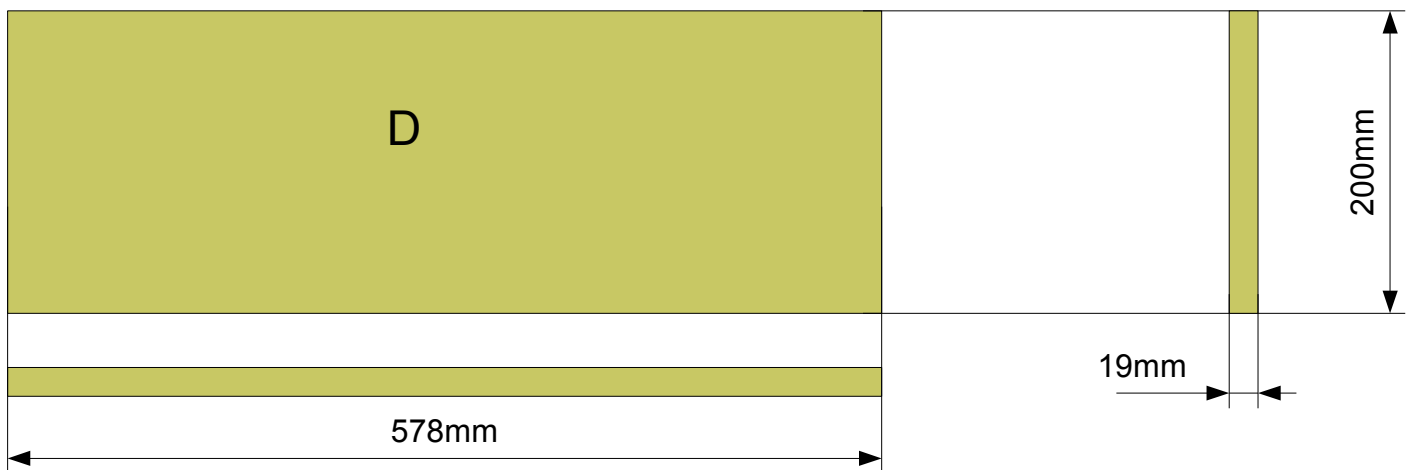
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**Subtitle :** Mould base

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**2 x removable lateral walls with horizontal reinforcers**



**1 x removable central wall without reinforcer**

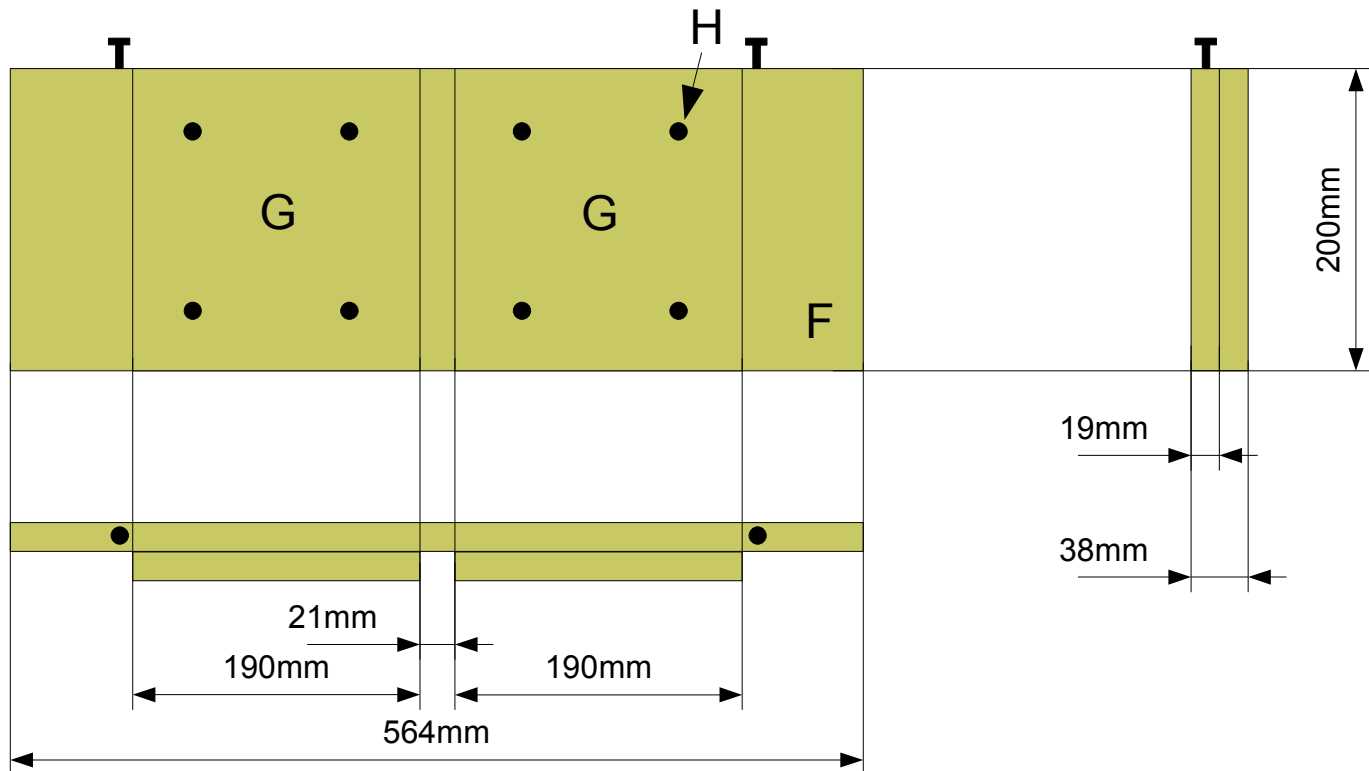


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**Page :** 3/4      **Ech :** 1/5

**Title :** Mould for cladding of concrete blocks 15x20x50cm  
**Subtitle :** Removable lateral and central walls

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## 2 x removable frontal walls with guide grooves



### Mould part list :

A : 1 x plate water-resistant agglomerated wood CTBH 600x674x22mm

B : 2 x fir rod 564x27x27mm

C : 2 x fir rod 578x27x27mm

D : 3 x plate water-resistant agglomerated wood CTBH 578x200x19mm

E : 2 x fir rod 578x27x27mm

F : 2 x plate water-resistant agglomerated wood CTBH 564x200x19mm

G : 4 x plate water-resistant agglomerated wood CTBH 190x200x19mm

H : 30 x screws 35mm for agglomerated wood

I : 4 x piece of electric copper wire or iron wire

J : 12 x screws 45mm for agglomerated wood

### Cheap solution :

- Use boards of water-resistant agglomerated wood CTBH for flooring, available in do-it-yourself stores, in the sizes 600x1840x19mm and 600x1840x22mm.

### Wheezes for the cast :

- Place a plate of 500x150mm over the corner block to facilitate the filling and to close the air cells.

- Moisten the blocks before and use a bent metallic stem to facilitate the filling.

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**Page :** 4/4      **Ech :** 1/5

**Title :** Mould for cladding of concrete blocks 15x20x50cm

**Subtitle :** Frontal walls and part list

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